

Thank you for purchasing the Killer B Motorsport Upper Turbo Coolant Reservoir!



This install took place on a 2019 Sti.

Tools needed:

3/8" drive socket wrench

3/8" drive 12mm deep well socket

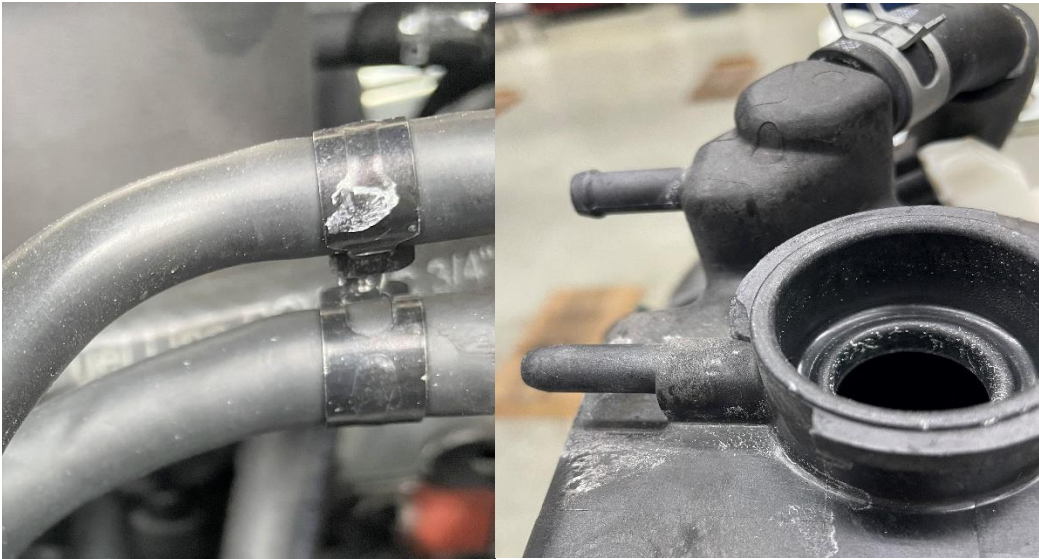
3/8" drive 14mm deep well socket

3/8" drive extension

Assorted pliers

Hose cutters

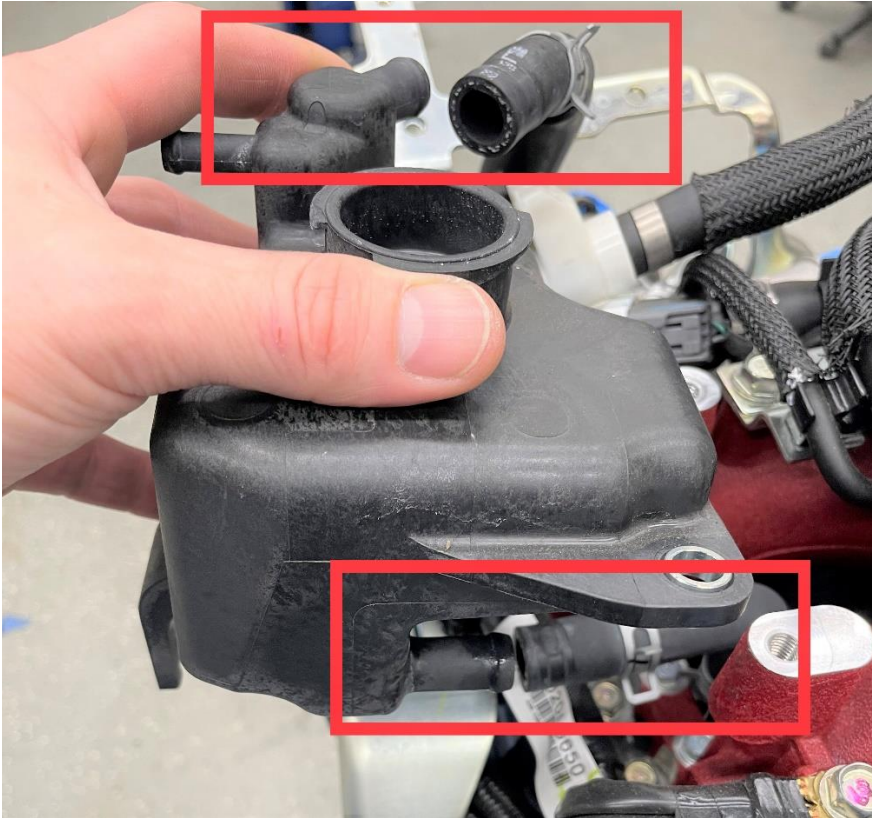
1. On a cold vehicle, raise the vehicle's hood and remove the cap from the high fill coolant reservoir. Use a baster or bleeder to remove all coolant from the factory reservoir.
2. Locate and remove BOTH 5/16" hoses from the factory reservoir.



3. Identify and remove the (3) mounting points for the reservoir with a 12mm socket/wrench.



4. Identify and remove the two 1/2" coolant hoses for the reservoir.



5. Remove reservoir.

6. Identify and install each fitting in its corresponding location, BY HAND.



7. Use a socket wrench to tighten the (3) brass fittings.

ONLY TIGHTEN UNTIL YOU CAN SEE 3 THREADS EXPOSED OUTSIDE OF THE RESERVOIR.

*** FOR THE UPPER MOST FITTING- WATCH THE INSIDE OF THE RESERVOIR AND MAKE SURE YOU DO NOT THREAD THE FITTING IN TOO FAR. OVERTIGHTENING THIS FITTING WILL CAUSE FITMENT ISSUES WITH THE COOLANT CAP.**

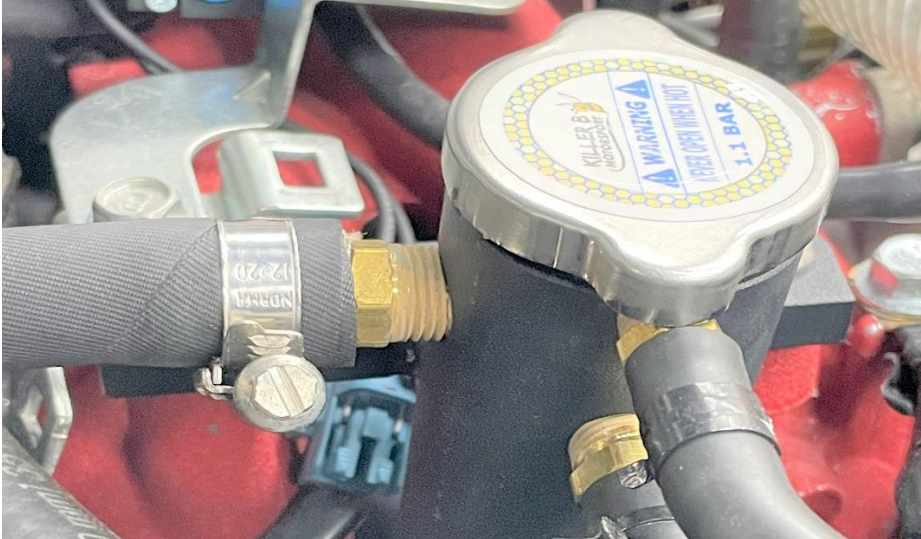
***ALSO, TIGHTEN THE UPPER-MOST FITTING SO THAT ONE FLAT FROM THE HEX IS PERFECTLY HORIZONTAL TO ALLOW FOR PERFECT FITMENT OF THE CAP.**



This is what you should expect to see for the final assembly, cap excluded.

*****NOTE** It is acceptable to tighten the **stainless** fitting closer into the reservoir because it allows the correct clearance and geometry for the corresponding coolant hose.

7. Trim at least 2" from the coolant hose that routes between cylinder runners #1 & #3.
Trim more as needed.



Here are two photos that illustrate the final installation for the Killer B Motorsport Upper Turbo Coolant Reservoir.

